

## Important

During startup you will be asked for a database conversion (from version 6.32 and older). After that you will not be able to use the database on older versions anymore.

If you decide to recover a copy of your database backup, please restart InkFormulation after a database recovery, to allow all components to refresh.

All workstations that are connected to the same database need to be upgraded to the same version.

# New features and fixes in IFS 6.4 compared to 6.32

## Fixed problems with the recipe editor

After second correction, when using ink leftover and when adding/removing transparent white.

## **Refresh of Thickness object lists**

We fixed the missing refresh of the thickness object drop down list in several places. To be on the safe side, please make sure you restart InkFormulation after database backup recovery, to allow all components to refresh properly.

## **Improvements in Performance**

We've improved the performance in speed in several areas. This should improve the experience when using InkFormulation Online.

## Improved unit conversion logic

In **settings -> unit** you can decide if you want to activate **unit conversion**. We have improved the logic behind that setting. If there is no unit selected, InkFormulation default display is mass, while the calculation is in volume. The calculation between mass and volume is based on the specific weight of the colorants. You can only select volume units when using **recipe output = print ready inks**.

If unit conversion is not activated, you can change between mass and volume units in the recipe window and the calculation is now also based on the specific weight of the colorants. It does not calculate the correct amount of decimals from kg to ml, just mass to volume and the selected unit. This is a typical scenario if you formulate in a small quantity like 100 g and when the recipe is approved you calculate the amount for a bigger volume like 20 l.

💋 X-Rite InkFormulation Manufacturer 6.40 -			
<u>F</u> ile F <u>o</u> rmulate <u>R</u> ecipe <u>C</u> xF <u>D</u> atabase <u>S</u>			
PANTONE 100 C X +			
Flexo assortment with spec weight			
Recipe 1:	PASS	PASS	PASS
WB GREEN	-> 0.17 g	-> 0.14 1	-> 0.03 1
WB YELLOW	-> 16.13 g	-> 12.91 1	-> 3.23 1
WB WHITE	-> 68.14 g	-> 54.51 1	-> 13.63 1
WB EXTENDER	-> 15.56 g	-> 12.44 1	-> 3.11 1
Total:	100.00 g	80.00 1	20.00 1
Total ink quantity:		80	
standard recipe		change to I	change quantity to 20

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## Enhancements InkFormulation 6.4 (July 18<sup>th</sup>, 2019)

• If **unit conversion** is **activated** the calculation is done immediately from unit to unit. This is a typical scenario if you want to calculate a specific volume amount like 20 l, but you measure with a scale. This is quite useful when formulating with leftovers and differing specific weight of the colorants. In this case the calculation also converts the units completely with decimals.

X-Rite InkFormulation Manufactur	er 6.40 - Flexo or gravure printing (M0 (N	No)) [SQLite - IFStdDb]		- 0 X
<u>File Formulate Recipe CxF</u>	ibase <u>S</u> ettings <u>H</u> elp			
				<b>&amp;xrite</b> ormulation6
Flexo assortment with sper	c weight ecipe 1: PANTONE 100 C		PASS	
WB GREEN			-> 42.42 g	Target color
WB YELLOW			-> 4033.71 g	L*= 92.1
WB EXTENDER			-> 17035.00 g -> 3888.87 g	b*= 63.5
				[D50, 2*]
Total:			25000.00 g	
and the second				
Total ink quantity:		20 ▲ I ▼ →	25000	Viscosity: 30.00 s
Total ink quantity:		20 ▲ I • →	25000	100 🔽 Z Viscosity: 30.00 s

The target is 20 I and it calculates the recipe in g based on the specific weight of the colorants (in our example all colorants are defined with secific weight = 1,25 g/cm<sup>3</sup>).

## Assortment details overview

New visual tool for assortment analysis. Only available with Manufacturer License and assortment modification rights in the UserAdministrator.

• Go to Database -> Assortments and Double click on the relevant assortment



• There is a new button **Overview**. It shows information for all colorants in one overview for the following options.



#### • Viscosity



- Click on the black/white button to **invert** the graph to better see the pale colors on a black background.
- Double click on a colorant on the list highlights the curve on the left.
- Changing the print viscosity in the entry field amends the ratio of Basic ink and solvent in the list.
- The button **Recalculate all** allows to recalculate a viscosity change of the solvent into every colorant at the same time, to avoid manually correcting every colorant individually. Although this is not a recommended workflow this can be useful if the solvent viscosity might have been corrected throughout assortment creation. In a well prepared assortment you would not see a change after clicking recalculate all.
- Basic materials

0v	ervie													
[	Visco	osity	Basic materials	Calibration	0	Calibration s	pectra							
Г		Name		Colorant t	Specific	v Price	Min %	Max %	Solvent-%	Conc. XR	Conc. XR	Conc. XR	Conc. XR	<u> </u>
Ī		XR Extender 2		Additional	0,880	0,88	0,00	100,00	22,76					
		XR Extender spe	ecial	Additional	0,880	1,25	0,00	100,00	22,76					
		XR Extender 1		Transpare	0,880	0,72	0,00	100,00	22,76					
		XR Yellow greer	n	Colorant	0,910	2,46	0,00	100,00	21,79					
		XR Yellow		Colorant	0,910	0,99	0,00	100,00	27,65					
		XR Yellow red		Colorant	0,910	1,25	0,00	100,00	22,76					
		XR Orange		Colorant	0,910	2,11	0,00	100,00	21,79					
		XR Red yellow		Colorant	0,910	1,25	0,00	100,00	27,65					
		XR Red		Colorant	0,910	2,50	0,00	100,00	22,76					
		XR Magenta		Colorant	0,910	3,20	0,00	100,00	21,79				80,00	
		XR Violet		Colorant	0,910	2,67	0,00	100,00	27,65					
		XR Blue		Colorant	0,910	2,80	0,00	100,00	22,76		80,00			
		XR Green		Colorant	0,930	0,00	0,00	100,00	21,79			80,00		
		XR Black		Black	0,920	4,30	0,00	100,00	22,76	75,00				
I		XR Op.White		Opaque w	1,070	6,40	0,00	100,00	27,44					7

- Shows the Basic Material Components of the colorants in one list
- Calibration

iscosity	Basic materials	Calibration		Calibration	spectra							
	T	-1										
Name		1,00%	2,00%	4,00%	8,00%	16,00%	32,00%	64,00%	100,00%	Max	Average	Γ
🗆 🛛 🗆 🗆	2								0,09	0,09	0,09	t
🗆 🛛 🗆 🗆	special								0,09	0,09	0,09	Γ
🗆 🛛 🗆 🗆	1								0,00	0,00	0,00	Γ
🗕 🛛 🛛 🗆 🗆	reen		0,14	0,17	0,07	0,21	0,54	0,52	0,15	0,54	0,26	Γ
XR Yellow			0,26	0,39	0,30	0,31	0,39	0,58	0,22	0,58	0,35	Γ
XR Yellow re	d		0,08	0,18	0,30	0,23	0,30	0,40	0,41	0,41	0,27	Γ
KR Orange			0,23	0,32	0,25	0,62	1,12	0,21	1,12	1,12	0,55	Γ
📕 🛛 🗛 🖊 📕	W		0,29	0,38	0,41	0,40	0,20	0,88	0,44	0,88	0,43	Γ
KR Red			0,31	0,42	0,41	0,26	0,16	0,52	0,48	0,52	0,37	Γ
📕 🛛 🗶 📕 📕			0,41	0,39	0,44	0,39	0,46	0,84	0,79	0,84	0,53	Γ
KR Violet			0,33	0,20	0,13	0,23	0,44	0,46	0,78	0,78	0,37	L
🗖 🛛 🖉 🖉			0,44	0,12	0,09	0,34	0,27	0,07	0,93	0,93	0,32	Γ
📕 🛛 🖉 🖿			0,33	0,14	0,11	0,13	0,10	0,28	0,48	0,48	0,22	Γ
📕 🛛 🖉 🖿 🖿		0,24	0,31	0,10	0,55	1,68	3,47	2,70	2,21	3,47	1,41	Γ
🗆 🛛 🗆 🗆 🗆	9		0,21	0,22	0,14	0,24	0,40	0,12	0,30	0,40	0,23	L
ļ											•	
A 2	Children		45,200	0 -							C	-

- Shows the deviation in a selectable dE method of all colorants samples compared to the overall calculation model like under Calculate for every colorant
- You can copy the list into a clipboard.

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## Enhancements InkFormulation 6.4 (July 18<sup>th</sup>, 2019)

- The entry field % shows the actual roughness od the assortment. Changing the value and calculate calculates the deviation on different roughness. That does not change the roughness permanently in the assortment as this is calculated based on the lowest deviation, but it allows to simulate what deviation you would get with a different roughness factor.
- Calibration spectra



- Shows spectral reflectance curves for all colorants.
- Click on the black/white button to **invert** the graph to better see the pale colors on a black background.
- Use the list to deselect certain colorants or clear to deselect all.

## Import objects as a specific data access group

Possibility to import Assortments, Recipes, Substrates and Basic materials as a specific data access group defined in the UserAdministrator.

- Follow the usual import steps for each object.
- A new area **Import as** on the import window allows to select a different data access group. Click on the little arrow on the left to open the data access group tree.

Confirm importing	
Flexo assortment	
Import as: Anna @ Assortments	
Asia Assorments Europe North America	
Filter:	
OK Cancel	

- Default for Import as is the data access group from the currect user.
- All data access groups including and below the data access group of the current user will be shown.
- Use the **Filter** to use wildcard search for a specific group.



- Select the desired data access group and click OK.
  The selected data access group and it's parent will now have read and write access. It's children read access.
- To view and manage the access rights after the import, there is a new button **Object access** where you can grant and revoke read access to other data access groups.

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Diject access		$\sim$
	Grant access	
Asia	Baurla associ	7
Assortments	Revoke access	
Germanu		
🖻 💿 South Europe		
🐵 Italy		
Spain		
🖻 👳 North America		
Canada		
····· 🐵 USA		

- **Note 1:** We recommend to import the assortment as a neutral data access group without children and grant access to specific groups afterwards. This is easier to handle.
- Note 2: The colorants will have the data access group rights of the importing user and are available to all children, so the data access group of this user should be a parent of the other access groups. The visibility to the colorants is limited based on the assortment access rights as above.

## Exclude colorants for specific data access groups

- Go to Database -> Assortments
- Double click on the relevant assortment
- There is a new button **Colorant filter**

XR Extender 2		New
XR Extender special		Maditu
XR Yellow green		Modily
XR Yellow		Info
XR Yellow red		
XR Urange XR Red vellow		Delete
XR Red		
XR Magenta		Print
XR Violet		
XR Blue	E.	Even detek eve
XR Black	48	From database
XR Op.White	Ē	Colorant filter
	R	Select / Deselect
	Selected:	0 of 15



• A new window allows to toggle access to certain colorants for certain data access groups.

×	×
Europe    XR Estender 2    Toggle access      Image: Control Europe    XR Estender 2    Image: Control Europe      Image: Control Europe    XR Velow green    XR Velow green      Image: Control Amorics    XR Velow green    XR Velow green      Image: Control Amorics    XR Red yellow    XR Red yellow      Image: Control Amorics    XR Red yellow    XR Red yellow      Image: VR Red with the Volt    XR Red yellow    XR Red yellow      Image: VR Red with the Volt    XR Red yellow    XR Red yellow      Image: VR Red with the Volt    XR Red yellow    XR Red yellow      Image: VR Red with the Volt    XR Red yellow    XR Red yellow      Image: VR Red with the Volt    XR Red yellow    XR Red yellow      Image: VR Red with the Volt    XR Red yellow    XR Red yellow      Image: VR Red with the Volt    XR Red yellow    XR Red yellow      Image: VR Red with the Volt    XR Red yellow    XR Red yellow      Image: VR Red with the Volt    XR Red yellow    XR Red yellow      Image: VR Red with the Volt    XR Red yellow    XR Red yellow      Image: VR Red with the Volt    XR Red yellow    XR Red yellow      Image: VR R	Europe    Central Europe      France    Statestide 2      Gemmany    VR Extended 1      W He Extended 1    VR Yellow yeen      W Statestide 2    VR Extended 1      VR Hender 1    VR Yellow yeen      W Statestide 2    VR Hender 1      W Hender 1    VR Yellow yeen      W Statestide 2    VR Hender 1      W Statestide 2    VR Hender 2      W Statestide 2    VR Hender 2

 All data access groups including and below the group with write access from the current user will be shown.

## Create new basic material from colorant creation window

During Assortment creation it is now possible, while setting up a new colorant, to be able to create a new basic material straight from the basic material selection window.

0006NB0900 Base					Concentration
2013NB0485 Base	-				
3005NB0930 Base					
📔 4122NB0920 Base					
🔒 4571NB0436 Base					
📔 5154NB0427 Base					
📔 6023NB0475 Base					
📔 7007NB0930 Base					
📔 9007NB0277 Base					
에 Conc. Black					
📔 Conc. Blue					
🚽 Conc. Green				_	
🚽 Conc. Magenta			Price	e 2: 0	€
Conc. Upaque white				-	
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Conc. Red [med]					<b>v</b>
Lonc. Red (yel)					
Conc. Violet					
Conc. An black				_	
Conc. XR Green			Price	e 1: 0	.≜€
	~				

## Better handling of windows when using multiple displays

InkFormulation internal windows now remember where they were opened relative to the InkFormulation window when using multiple monitors. When switching back to a single monitor setup all windows open on the single monitor in a relative position.

## Possibility to have the Inkform.ini on a shared location

To improve the setup of new users in an InkFormulation Online environment you can now define a shared location for the Inkform.ini user settings file.

- Go to C:\Program Files (x86)\X-Rite\InkFormulation6\Bin
- If there is no INKFORM.ini file in this location, please create this from an empty text file.
- Add the following to the INKFORM.ini file:

[Settings] UserConfigPath=<Path\_to\_Shared\_drive>

- Every user must have read and write access to this file.
- During first startup InkFormulation will search for an INKFORM.ini file in the shared location for each user with the naming convetion INKFORM <username>.ini and create it if it doesn't exist.
- Old user settings files can be copied to that location and renamed to meet the naming convention.



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## New features in UserAdministrator 2.2 compared to 2.1

#### **Alphabetical Order**

for users, function groups and data access groups.

#### Possibility to Duplicate a user

Right click on a user to duplicate the selected user with its function groups and data access groups.



## Added Filter fields for users, function groups and data access groups

The relevant filter field is below each section and works as wildcard search.

Pressing the x next to the field will remove the filter.

In the data access Group section, the filter search results are highlighted yellow.



Tip: Drag and drop the relevant data access group to the user's data access group field.

## **Optional Setup**

In UserAdministrator go to **Tools -> Settings** 

🔛 Settings	-	
Language:	English	~
Hiter entry: User Data Access Groups:	On Key Pressed	~
	<u>О</u> К	Cancel



- Filter entry
  - On Key Pressed (Default): Filter starts immediately after typing in the Filter field.
  - On Enter (reccomended in case of speed issues): Filter starts on press enter/return.
- User Data Access Groups
  - Show all (Default): Shows the whole data Access group tree and highlights the groups of the selected user (green, write access) and its parents (yellow, read only access).

	Access rights overview
Filter: ×	Asia
Data access groups	
📲 🗛 Asia	一····································
iti°ta Europe iti°ta North America	° <mark>a Sweden</mark> ⊕¶a South Europe
-	🗄 🖷 📽 North America

• Show Only Active Groups: Shows only the data access groups of the selected user (green, write access) and its parents (yellow, read only access).

	Access rights overview
Filter: x	Europe
Data access groups	North Europe
······································	Bweden
S. Furone	

## Known issues

- Recipe sets and improved access rights introduced in this version are not saved in a database backup (workaround: use recommended command line backup).
- A new folder created in batch processing is not immediately visible in the database folder list (it appears in all folders view). After reopening the recipe database, the new folder is visible.
- When using Recipe output Basic inks and solvent and use a Total basic ink quantity as default (i.e. Total basic ink (100) + Solvent (20) = Total (120) the correction will take the Total basic ink quantity as the Total quantity (120->100) and changes the components of the recipe relative to that. Workaround: Amend the Basic recipe amount shown in the recipe wizard during correction to the Total quantity including solvent shown in the recipe window (100->120) to preserve the previous recipe and get a correction based on this.